प्रश्नपुस्तिका क्रमांक Question Booklet No.

प्रश्नपुस्तिका सीरीज Question Booklet Series

M.Sc Industrial Chemistry (Third Semester) Examination, February/March-2022 MSIC-303

Sugar and Pulp Chemistry

Time: 1:30 Hours Maximum Marks-100

जब तक कहा न जाय, इस प्रश्नपुस्तिका को न खोलें

- निर्देश: 1. परीक्षार्थी अपने अनुक्रमांक, विषय एवं प्रश्नपुस्तिका की सीरीज का विवरण यथास्थान सही— सही भरें, अन्यथा मृल्यांकन में किसी भी प्रकार की विसंगति की दशा में उसकी जिम्मेदारी स्वयं परीक्षार्थी की होगी।
 - 2. इस प्रश्नपुस्तिका में 100 प्रश्न हैं, जिनमें से केवल 75 प्रश्नों के उत्तर परीक्षार्थियों द्वारा दिये जाने है। प्रत्येक प्रश्न के चार वैकल्पिक उत्तर प्रश्न के नीचे दिये गये हैं। इन चारों में से केवल एक ही उत्तर सही है। जिस उत्तर को आप सही या सबसे उचित समझते हैं, अपने उत्तर पत्रक (O.M.R. ANSWER SHEET)में उसके अक्षर वाले वृत्त को काले या नीले बाल प्वांइट पेन से पूरा भर दें। यदि किसी परीक्षार्थी द्वारा निर्धारित प्रश्नों से अधिक प्रश्नों के उत्तर दिये जाते हैं तो उसके द्वारा हल किये गये प्रथमतः यथा निर्दिष्ट प्रश्नोत्तरों का ही मूल्यांकन किया जायेगा।

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- 3. प्रत्येक प्रश्न के अंक समान हैं। आप के जितने उत्तर सही होंगे, उन्हीं के अनुसार अंक प्रदान किये जायेंगे।
- 4. सभी उत्तर केवल ओ०एम०आर० उत्तर पत्रक (O.M.R. ANSWER SHEET) पर ही दिये जाने हैं। उत्तर पत्रक में निर्धारित स्थान के अलावा अन्यत्र कहीं पर दिया गया उत्तर मान्य नहीं होगा।
- 5. ओ॰एम॰आर॰ उत्तर पत्रक (O.M.R. ANSWER SHEET) पर कुछ भी लिखने से पूर्व उसमें दिये गये सभी अनुदेशों को सावधानीपूर्वक पढ़ लिया जाय।
- 6. परीक्षा समाप्ति के उपरान्त परीक्षार्थी कक्ष निरीक्षक को अपनी प्रश्नपुस्तिका बुकलेट एवं ओ०एम०आर० शीट पृथक-पृथक उपलब्ध कराने के बाद ही परीक्षा कक्ष से प्रस्थान करें।
- 7. निगेटिव मार्किंग नहीं है।

महत्वपूर्ण : — प्रश्नपुस्तिका खोलने पर प्रथमतः जॉच कर देख लें कि प्रश्नपुस्तिका के सभी पृष्ठ भलीमॉित छपे हुए हैं। यदि प्रश्नपुस्तिका में कोई कमी हो, तो कक्ष निरीक्षक को दिखाकर उसी सीरीज की दूसरी प्रश्नपुस्तिका प्राप्त कर लें।

Rough Work / रफ कार्य

1. Ethyl alcohol is not used as rare material for the manufacture of: (A) Ethyl Acrylate (B) Glycol Ethers (C) Ethyl Acetate (D) Glucose 2. Ethyl alcohol is used: (A) For industrial purposes (B) As a fuel (C) For potable purposes (D) All of the above 3. High test molasses is: (A) Beet molasses (B) Palm molasses (C) Inverted cane syrup (D) None of the above The final mother liquor obtained during the manufacture of rare sugar from 4. sugarcane is known as: (A) Cane molasses (B) Black strap molasses (C) Refinery molasses (D) Beet molasses 5. Auto hydrolysis of bagasse is a: (A) Physicochemical process, which leads to an increase in the mutation value of sugarcane bagasse. (B) Simple process which leads to a decrease in the mineral content of sugarcane bagasse. (C) Chemical process which leads to remove colour of bagasse. (D) None of the above

- 6. Pulp is not used as major component for the manufacture of:
 - (A) Paper
 - (B) Paper board
 - (C) Printable sheet
 - (D) Ply board
- 7. Which of the following is not the basic requirement of news print paper?
 - (A) News print must have good opacity
 - (B) News print must have high ink absorption property
 - (C) The news print must have smooth printing surface
 - (D) News print should be hard, and should easily under go deformation
- 8. Cylinder machine, FOURDRINER Machines are example of :
 - (A) Evaporator
 - (B) Centrifuge
 - (C) Paper machine
 - (D) None of the above
- 9. Consistency of the pulp is expressed in the terms :
 - (A) $C = \frac{F}{W} \times 100$
 - (B) $C = F \times W \times 100$
 - (C) $C = \frac{W}{F} \times 100$
 - (D) $C = \frac{W \times F}{100}$

Where F = Weight of fibrous material in sample

W = Total weight of sample.

10.	In P	aper industry during 'CAUSTICIZING':
	(A)	Green liquor is converted to an active material (NaOH) to produce white
		liquor.
	(B)	Green liquor is converted to sodium sulphite to produce black liquor.
	(C)	Green liquorar is converted to sodium sulphite to produce black liquor.
	(D)	None of the above
11.	Wha	at is sugar cane residue called?
	(A)	Canes
	(B)	Kenaf
	(C)	Bagasse
	(D)	Grass
12.	Whi	ch process is used to heat all types of pulping process?
	(A)	Mechanical pulping
	(B)	Neutral-sulfite semi-chemical
	(C)	Kraft process
	(D)	Chemical mechanical pulping
13.	Whi	ch of the following is not a pulping process?
	(A)	Chemical
	(B)	Semi chemical
	(C)	Mechanical
	(D)	Thermal

- 14. The process in which all the ingredients are combined and the reaction is proceed without any further input?
 - (A) Batch Fermentation
 - (B) Fed batch fermentation
 - (C) Continuous batch fermentation
 - (D) Open batch fermentation
- 15. The fermenter which holds the cell mass constant is:
 - (A) Chemo stats
 - (B) Plug flow reactors
 - (C) Turbidostats
 - (D) Open batch process
- 16. In fed batch fermentation:
 - (A) All the ingredients are combined and the reaction proceed without any further input
 - (B) Some of the ingredients are added during the fermentation
 - (C) Substrates are added and final products removed continuously
 - (D) None of the above
- 17. Composition of Bio-gas is:
 - (A) $CH_4 + CO_2 + H_2$ gas
 - (B) $CO_2 + CO + H_2$ gas
 - (C) $C_2H_2 + CO_2 + N_2gas$
 - (D) $CO_2 + CO + H_2Sgas$

18. Molasses is:

- (A) Mother liquor separated form sugar crystals contained in massecuite
- (B) Concentrated clear juice from evaporator
- (C) Dissolved solids in sugar bearing liquid
- (D) None of the above

19. Massecuit is:

- (A) Mass of sugar crystals surrounded by sugar containing liquor, obtained in vacuum Pans.
- (B) Mass of fine sugar suspended in syrupy liquid boiled in vacuum Pans.
- (C) Mother liquor separated from sugar crystals.
- (D) Sugar conveyor with shaking motion

20. Seed is:

- (A) Mass of sugar crystals surrounded by sugar containing liquor, obtained in vacuum pans.
- (B) Mass of fine sugar suspended in syrupy liquid boiled in vacuum pans.
- (C) Mother liquor separate from sugar crystals
- (D) Sugar conveyor with shaking motion
- 21. The molecule which acts directly on an enzyme to lower its catalytic rate is :
 - (A) Promotor
 - (B) Modulator
 - (C) Inhibitor
 - (D) Regulator

22.	To make bagasse useful as cattle food which of the following process is used?
	(A) Auto hydrolysis
	(B) Fermentation
	(C) Reduction
	(D) Oxidation
23.	The science of fermentation is known as:
	(A) Entomology
	(B) Zymology
	(C) Biology
	(D) Phytology
24.	Which buffer is used in GS-9 method of colour estimation of sugar solution?
	(A) NaOH
	(B) MOPS
	(C) TEA/HCL
	(D) None of the above
25.	Juice sulphitation is the process of:
	(A) Purification of cane juice
	(B) Crystallization of sugar
	(C) Digestion of juice
	(D) None of the above
26.	In the production of furfural, rare material is digested at a temperature :
	(A) 110-120°C
	(B) 120-135°C
	(C) 145-180°C
	(D) 200-220°C

27.	Wor	t is:	
	(A)	Change of yeast suspension	
	(B)	Product of distillation	
	(C)	Solution of molasses in water used for fermentation in to alcohol	
	(D)	Residue of yeast	
28.	Rect	tified spirit is:	
	(A)	88% alcohol	
	(B)	95% alcohol	
	(C)	92% alcohol	
	(D)	90% alcohol	
29.	Furf	fural is an of furan.	
	(A)	Acid	
	(B)	Aldehyde	
	(C)	Ketone	
	(D)	None of the above	
30.	Whi	ch of the following is not a source of furfural production?	
	(A)	Bagasse	
	(B)	Rice hull	
	(C)	Oat hull	
	(D)	Potato	

31.	Calorific value of Air dreed bagasse's is:
	(A) Equal to wet bagasse
	(B) Higher than wet bagasse
	(C) Lower than wet bagasse
	(D) None of the above
32.	Fermented Wort is known as:
	(A) Wash
	(B) Spirit
	(C) Seed
	(D) None of the above
33.	Molecular separation on the basis of their sedimentation is called:
	(A) Filtration
	(B) Concentration
	(C) Centrifugation
	(D) Extraction
34.	The property of paper which measures the value of hydrostatic pressure which is
	crucial at an particular rate but required to rupture a piece of paper:
	(A) Fold endurance
	(B) Tear resistance
	(C) Burst strength
	(D) Abrasion factor

35.	The main purpose of washing the pulp is:
	(A) To separate sugar from bagasse
	(B) To separate minerals from spent liquor
	(C) To separate colour from cane juice
	(D) To separate fibre from the spent cooking liquor
36.	Pulp and papers are produced from:
	(A) Plant fibre
	(B) Plant sugar
	(C) Lignin
	(D) All of the above
37.	The process of separation of cellulosic fibre from lignin is called as:
	(A) Refining
	(B) Clarification
	(C) Pulping
	(D) Bleaching
38.	In Neutral Sulphite semi chemical pulping, the chips of fibrous cane materials are
	treated with:
	(A) Cold Sodium Hydroxide
	(B) Sodium Sulphite and Sodium Bicarbonate
	(C) Sodium Sulphite and Carbon dioxide
	(D) Sodium Hydroxide and Sodium Sulphite

39.	In g	rain spirit production process, mash is made by mixing to give an initial
	temp	perature.
	(A)	Cold water
	(B)	Hot water
	(C)	Normal water
	(D)	All of the above
40.	Whi	ch of the following is not component of bagasse?
	(A)	Cellulose
	(B)	Lignin
	(C)	Pentosans
	(D)	Lipid
41.	Suga	arcane is superior to sugar beet because:
	(A)	Sugarcane is grown under a wide range of climatic condition.
	(B)	Sugarcane is best synthesizer of solar energy into biomass.
	(C)	Sugarcane plant carries its own fuel in the shape of fibre to process its juice in
		to sugar.
	(D)	All of the above
42.	Grai	n spirit is produced by:
	(A)	Conversion of starch in to fermentable sugar
	(B)	Conversion of protein in to fermentable sugar
	(C)	Conversion of cellulose in to fermentable sugar
	(D)	Fermentation of fruit juice

43. The series of 'purifying' distillation is known as: (A) Crystallization (B) Condensation (C) Rectification (D) None of the above 44. Grain spirit is type of spirit drink produced by: (A) Distillation of fermented mash of cereals (B) Distilling fermented sugarcane juice, syrup or molasses (C) Fermentation of fruits (D) Any fermentable material 45. A set of bodies in which cane juice is concentrated with maximum use of vapours generated by boiling of juice is called as: (A) Vapour cell (B) Pre-evaporator (C) Multiple effect evaporator (D) Clarifier 46. Molasses conditioning is: (A) Dilution of Molasses from massecuite to about 70° Bx followed by heating to 70°C (B) Concentration of molasses from massecuite to about 80°Bx followed by heating at 80°C (C) Dilution of molasses from massecuite to about 40° Bx followed by heating to

70°C

(D) None of the above

47.	Concentrated clear juice obtained from evaporator is called as:	
	(A) Syr	rup
	(B) Bri	X
	(C) Mo	plasses
	(D) Co1	ndensate
48.	Mother 1	liquor obtained by centrifugal separation of sugar crystals from massecuite
	with littl	e or no use of water is:
	(A) Lig	tht molasses
	(B) Hea	avy molasses
	(C) See	ed
	(D) Syr	rup
49.	In the pr	roduction of grain spirit maize or wheat are cooked in batch or continuous
	cookers	at:
	(A) Atr	mospheric or elevated pressure at moderate temperature
	(B) Atr	mospheric or elevated pressure at high temperature
	(C) Atr	nospheric or elevated pressure at low temperature
	(D) Not	ne of the above
50.	Brix is:	
	(A) The	e insoluble material from treated juice retained on screen
	(B) Con	ncentrated clean juice
	(C) Dis	ssolved solids in sugar bearing liquid
	(D) Dep	posit consisting of inorganic salts

51.	Dissolving pulp is obtained by :
	(A) Semi chemical pulping
	(B) Sulphite pulping
	(C) Kraft process
	(D) Mechanical pulping
52.	Which of the following is monosaccharide with a ketone when they are in cyclic
	form?
	(A) Ketoses
	(B) Hydroses
	(C) Aldoses
	(D) None of the above
53.	One gram of invert sugar yields 0.6448 ml of alcohol. If molasses contain 45%
	fermentable sugars (or 450 kg/tonne of molasses), the theoretical recovery of
	alcohol should be:
	(A) 290.16 litres of alcohol
	(B) 390.16 litre of alcohol
	(C) 200.16 litre of alcohol
	(D) 216.90 litres of alcohol
54.	Machine which is used for separation of sugar crystals from mother liquor by rotary
	motion is:
	(A) Clarifier
	(B) Centrifuge
	(C) Grader
	(D) Pug Mill
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- 55. The wash in the fermentation tanks is pumped to the distillation column in order to:
 - (A) Separate alcohol from water
 - (B) Separate sugar from crystals
 - (C) Separate impurities from cane juice
 - (D) None of the above
- 56. Which of the following is disadvantage of sulphitation?
 - (A) Marked improvement in colour
 - (B) Better elimination of phosphates and waxes
 - (C) Higher sulphited ash content
 - (D) The juice settles more rapidly
- 57. The process in which juice (cane) is heated up to $70^{\circ}\text{C} 75^{\circ}\text{C}$ then the pH of the raw juice is suddenly raised (9.2-9.5) only for 8-10 seconds and followed by addition of SO₂ to maintain pH 7.0-7.2 is known as:
 - (A) Pre sulphitation followed by liming
 - (B) Simultaneous liming and sulphitation
 - (C) Shock liming followed by sulphitation
 - (D) None of the above
- 58. The process in which lime is introduced just the entry of raw juice in sulphitation tank and then immediately neutralize by a gas to get pH 7.0 is known as:
 - (A) Pre liming
 - (B) Pre sulphitation followed by liming
 - (C) Simultaneous liming and sulphitation
 - (D) Shock liming followed by sulphitation

59.	The carbonation process used for clarification of juice involves the introduction of:
	(A) Lime and CO
	(B) Lime and CO ₂
	(C) Lime and C
	(D) None of the above
60.	Maltose is a disaccharide of:
	(A) 2 glucose molecules
	(B) 2 fructose molecules
	(C) 1 glucose and 1 fructose molecule
	(D) 1 glucose and 1 galactose molecule
61.	Sucrose content in cane sugar may be around:
	(A) 65%
	(B) 75%
	(C) 85%
	(D) 95%
62.	In the first carbonation tank pH is maintained about :
	(A) 7.5-7.8
	(B) 8-8.5
	(C) 9.5-9.6
	(D) 9.8-10

63.	The rate of crystallization of sugar solutions:
	(A) Decrease with temperature at high degree of super saturation.
	(B) Increases with temperature at high degree of super saturation
	(C) Increases with temperature at low degree of super saturation
	(D) None of the above
64.	No sugar crystals can form or develop in a sugar solution unless the solution is
	(A) Concentrated
	(B) Diluted
	(C) Saturated
	(D) Super saturated
65.	In the second carbonation the amount of CaO should be:
	(A) 300-800 mg/L
	(B) 600-900 mg/L
	(C) 800-1200 mg/L
	(D) 1000-1500 mg/L
66.	Temperature of first carbonation tank should be:
	(A) 45°C
	(B) 55°C
	(C) 65°C
	(D) 75°C

67.	Juice sulphitation is the process of purification of cane juice by employing:
	(A) Lime and S
	(B) Lime and SO ₂
	(C) Lime and SO ₃
	(D) Lime and H ₂ SO ₄
68.	Which enzyme is present in malted beverages:
	(A) Protease
	(B) Zymase
	(C) Amylase
	(D) Lipase
69.	In middle juice carbonation:
	(A) Middle juice of 40°Bx is heated with lime and CO ₂
	(B) Middle juice of 50°Bx is heated with lime and CO ₂
	(C) Middle juice of 60°Bx is heated with lime and CO ₂
	(D) None of the above
70.	Substances which are used to facilitate the water resistant protection of a paper's
	surface are known as:
	(A) Causticizing reagents
	(B) Sizing agents
	(C) Adsorbent
	(D) Dyeing

71.	The la	argest sugar producing country in 2019-2020 was :
	(A) I	Pakistan
	(B) I	Brazil
	(C) U	JSA
	(D) (Germany
72.	Kraft	pulping is:
	(A) S	Sulphite pulping process
	(B) S	Sulphate pulping process
	(C) (Cold soda semi- chemical pulping
	(D) N	Mechanical pulping
73.	Which	n of the following is not a source of pulp?
	(A) F	Recycled paper
	(B) V	Wood
	(C) H	Bagasse
	(D) S	Sugarcane juice
74.	Pulpir	ng process is:
	(A) I	Extraction of cellulose from wood
	(B) N	Mixing of cellulose and lignin
	(C) H	Extraction of sugar from sugar beet
	(D) N	None of the above

75.	Folding Endurance is:
	(A) Measure of durability of paper when repeatedly folded under constant load.
	(B) Measure of strength of paper, solid board and corrugated board
	(C) Measure of stiffness of paper
	(D) None of the above
76.	Testing property of a paper that is used as a general guide to the strength of paper,
	solid board and corrugated board is:
	(A) Grammage
	(B) Drape
	(C) Bursting strength
	(D) Folding Endurance
77.	Continuous sulphitation means :
	(A) Continuous addition of SO ₂ and lime to the constantly flowing stream
	(B) Addition of lime first (pH-8-8.5) then SO ₂ is added.
	(C) Addition of SO ₂ first then lime is added.
	(D) None of the above
78.	Carbonation phosphotation was developed to:
	(A) Improve keeping quality of white sugar :
	(B) Get large crystals
	(C) Get white sugar crystals
	(D) None of the above

- 79. In middle juice carbonation Rare juice is:
 - (A) Preheated to $90 95^{\circ}$ C and limed to pH 6.8-7.0
 - (B) Preheated to 100 102°C is limed to pH 7-7.2
 - (C) Preheated to 110 120°C and limed to pH 6.8-7.0
 - (D) Preheated to $90 95^{\circ}$ C and limed to pH 7-7.2
- 80. Which of the following is not used as bleaching agent for juice clarification?
 - (A) Lime
 - (B) Carbon dioxide
 - (C) Zeolite
 - (D) Sulphur dioxide
- 81. In Michaelis- Menten equation, the michaelis constant km is defined as:
 - (A) Single substrate enzyme
 - (B) Covalent binding between enzyme and substrate
 - (C) That concentration of substrate at which enzyme is working at maximum velocity
 - (D) None of the above
- 82. Which of the following is the correct line weaver Burk equation?
 - (A) $V_{\text{max}} = \frac{V_0[S]}{Km + [S]}$
 - (B) $\frac{1}{V_{\text{max}}} = \frac{Km}{V_0[S]} + \frac{1}{V_0}$
 - (C) $\frac{1}{V_o} = \frac{Km}{V_{max}[S]} + \frac{1}{V_{max}}$
 - (D) $V_o = \frac{V_{max [5]}}{Km + [S]}$

83.	The catalytic efficiency of two different enzymes can be compared on which of the
	following factor?
	(A) Product concentration
	(B) $K_{\rm m}$
	(C) Optimum pH Value
	(D) Size of the enzyme
84.	The screening process is required to:
	(A) Remove colour
	(B) Remove sugar
	(C) Floating impurities
	(D) Remove mud
85.	Glucose is converted in to ethyl alcohol in presence of enzyme :
	(A) Invertase
	(B) Zymase
	(C) Maltase
	(D) Diastase
86.	Molasses is converted into ethyl alcohol in presence of enzymes :
	(A) Zymase
	(B) Invertase
	(C) Both (A) and (B)
	(D) Azebobacter

87.	Starch is a polymer of:
	(A) Fructose
	(B) Glucose
	(C) Galactose
	(D) None of the above
88.	Sucrose when heated to 200°C, looses water and forms a brown colour compound
	known as:
	(A) Invert sugar
	(B) Molasses
	(C) Caramel
	(D) Jaggery
89.	The change of yeast suspension prepared for inoculation in to the wort contained in
	the fermentation tank is:
	(A) Wash
	(B) Pitch or Bub
	(C) Sludge
	(D) Wort
90.	Which of the following is not the important technical efficiency for judging the
	efficiency of a distillery?
	(A) Fermentation efficiency
	(B) Distillation efficiency
	(C) Steam consumption of rectified spirit
	(D) Alcohol recovery

91.	Absolute alcohols is:
	(A) Rectified spirit
	(B) Anhydrous alcohol
	(C) 10-15% alcohol
	(D) 40-50% alcohol
92.	In the distillation column, the first distillate is known as:
	(A) Fore shots
	(B) Heads product
	(C) Last runs
	(D) Tailings
93.	Fermentation requires an optimum pH of:
	(A) 8-10
	(B) 6.5-8
	(C) 4.5-6
	(D) 2-4
94.	Baker's yeast is a strain of:
	(A) Saccharomyces cerevisiae
	(B) Cryptococcus albidus
	(C) Candida albidus
	(D) Aureobasidium pullulans

95.	Invertase enzyme converts:
	(A) Monosaccharide into alcohol and CO ₂
	(B) Disaccharide in to monosaccharide
	(C) Maltose in to glucose
	(D) None of the above
96.	The residual liquid left over after alcohol is distilled out of the fermented wash is
	known as:
	(A) Rectified spirit
	(B) Proof spirit
	(C) Wort
	(D) Spent liquors
97.	'Pol' is:
	(A) The quantity of sugar contained in any sugar product
	(B) The percentage of dissolved solids
	(C) The purity of any sugar house product
	(D) None of the above
98.	Sugars which can be converted in to ethyl alcohol by fermentation are :
	(A) Invert sugar
	(B) Fermentable sugar
	(C) Reducing sugar
	(D) None of the above

- 99. Proof spirit is:
 - (A) The residual liquid left over after distillation
 - (B) A unit of alcohol strength
 - (C) The condensed vapours returned to the distillation column
 - (D) 95% pure spirit
- 100. Which of the following are used as rare material for the production of ethyl alcohol by fermentation:
 - (A) Sacchari ferrous materials
 - (B) Amylaceous material
 - (C) Cellulose
 - (D) All of the above

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- 1. Examinee should enter his / her roll number, subject and Question Booklet Series correctly in the O.M.R. sheet, the examinee will be responsible for the error he / she has made.
- 2. This Question Booklet contains 100 questions, out of which only 75 Question are to be Answered by the examinee. Every question has 4 options and only one of them is correct. The answer which seems correct to you, darken that option number in your Answer Booklet (O.M.R ANSWER SHEET) completely with black or blue ball point pen. If any examinee will mark more than one answer of a particular question, then the first most option will be considered valid.
- 3. Every question has same marks. Every question you attempt correctly, marks will be given according to that.
- 4. Every answer should be marked only on Answer Booklet (O.M.R ANSWER SHEET). Answer marked anywhere else other than the determined place will not be considered valid.
- 5. Please read all the instructions carefully before attempting anything on Answer Booklet(O.M.R ANSWER SHEET).
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- 7. There is no negative marking.

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